

Top steelmakers in 2020

List of companies with tonnage of more than 3 million tonnes (Mt) in 2020

in million tonnes, crude steel production

Companies	HQ	Tonnage 2020	Tonnage 2019	2020 Ranking	2019 Ranking
China Baowu Group (1)	China	115.29	95.47	1	2
ArcelorMittal (2)	Luxembourg	78.46	97.31	2	1
HBIS Group (3)	China	43.76	46.56	3	4
Shagang Group	China	41.59	41.10	4	6
Nippon Steel Corporation (4)	Japan	41.58	51.68	5	3
POSCO	South Korea	40.58	43.12	6	5
Ansteel Group	China	38.19	39.20	7	7
Jianlong Group	China	36.47	31.19	8	8
Shougang Group	China	34.00	29.34	9	10
Shandong Steel Group	China	31.11	27.58	10	11
Delong Steel Group	China	28.26	26.81	11	N/R
Tata Steel Group	India	28.07	30.15	12	9
Valin Group	China	26.78	24.31	13	13
JFE Steel	Japan	24.36	27.35	14	12
Nucor Corporation	USA	22.69	23.09	15	14
Hyundai Steel	South Korea	19.81	21.56	16	15
Fangda Steel	China	19.60	15.66	17	20
IMIDRO (5)	Iran	<i>(e) 18.90</i>	16.79	18	16
Benxi Steel	China	17.36	16.18	19	19
Liuzhou Steel	China	16.91	14.40	20	25
Jingye Steel	China	16.30	12.58	21	31
Novolipetsk Steel (NLMK)	Russia	15.75	15.61	22	21
Baotou Iron & Steel	China	15.61	15.46	23	22
Steel Authority of India Ltd. (SAIL)	India	14.97	16.18	24	18
JSW Steel	India	14.86	16.26	25	17
Rizhao Steel	China	14.40	14.20	26	26
Sinogiant Group	China	14.18	10.33	27	N/R
China Steel Corporation	Taiwan, China	14.11	15.23	28	23
CITIC Pacific	China	14.09	13.55	29	29
EVRAZ	Russia	13.63	13.81	30	28
Shaanxi Steel	China	13.18	12.45	31	33
Gerdau	Brazil	13.00	13.13	32	30
Zenith Steel	China	12.76	14.44	33	24
Techint Group	Argentina	12.55	11.93	34	36
Shenglong Metallurgical	China	12.06	7.60	35	N/R
Nanjing Steel	China	11.58	10.97	36	39
Magnitogorsk Iron & Steel Works (MMK)	Russia	11.57	12.46	37	32
United States Steel Corporation	USA	11.55	13.89	38	27

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Sanming Steel	China	11.37	12.40	39	34
Severstal	Russia	11.31	11.85	40	37
Anyang Steel	China	11.20	10.54	41	41
Donghai Special Steel	China	10.88	8.90	42	44
Tsingshan Holding	China	10.80	(a) 10.69	43	38
thyssenkrupp	Germany	10.73	12.25	44	35
Metinvest Holding	Ukraine	10.16	9.58	45	42
Xinyu Steel	China	9.89	9.47	46	43
Jiuquan Steel	China	8.75	7.48	47	50
Erdemir Group	Turkey	8.53	8.61	48	46
Steel Dynamics, Inc.	USA	8.40	8.59	49	47
Jinxi Steel	China	8.01	8.73	50	45
Yingkou Plate	China	7.78	7.01	51	52
SSAB	Sweden	7.54	7.62	52	49
Jindal Steel and Power Ltd (JSPL)	India	7.51	6.30	53	57
Jiujiang Wire Rod	China	7.32	8.45	54	N/R
Liberty Steel Group	Australia/UK	6.95	5.41	55	63
CELSA Steel Group	Spain	6.90	6.90	56	54
voestalpine Group	Austria	6.69	7.26	57	51
Ruifeng Steel	China	6.60	6.25	58	58
Puyang Steel	China	6.30	6.36	59	56
Salzgitter Group	Germany	6.03	6.90	60	53
Lingyuan Steel	China	5.89	5.90	61	60
BlueScope Steel Limited	Australia	5.78	5.86	62	61
Binxin Special Steel	China	5.73	5.91	63	59
Kobe Steel, Ltd.	Japan	5.69	6.89	64	55
Jinnan Steel Group	China	5.45	4.94	65	N/R
Jincheng Fusheng	China	5.29	4.75	66	N/R
Yuanli Group	China	5.20	4.97	67	67
Ganglu Steel	China	5.16	5.20	68	66
RIVA Group	Luxembourg	5.11	5.55	69	62
Gaoyi Steel	China	5.09	3.98	70	N/R
Tianzhu Steel	China	5.02	4.68	71	74
Metalloinvest Management Company	Russia	4.97	4.87	72	70
Xinda Steel	China	4.96	5.60	73	N/R
Aosen Steel	China	4.93	5.60	74	N/R
Donghua Steel	China	4.68	4.37	75	77
Rockcheck Steel	China	4.60	3.85	76	85

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Ezz Steel	Egypt	4.57	4.68	77	73
ISD	Ukraine	4.53	5.40	78	64
Ningbo Steel	China	4.49	4.33	79	78
Saudi Iron & Steel Co. (Hadeed, an affiliate of SABIC)	KSA	4.48	4.87	80	69
Jiyuan Steel	China	4.34	3.98	81	83
Tosyalı Holding	Turkey	4.32	3.91	82	84
Xinxing Ductile	China	4.25	4.05	83	81
Shiheng Special Steel	China	4.22	4.16	84	80
Habaş	Turkey	4.18	4.29	85	79
Yukun Steel	China	4.16	3.99	86	82
Lianxin Steel	China	4.07	3.49	87	91
Usinas Siderúrgicas de Minas Gerais S.A. (USIMINAS)	Brazil	4.04	4.57	88	75
Hongxing Steel	China	4.01	5.18	89	68
Rashtriya Ispat Nigam Ltd (VIZAG Steel)	India	3.98	4.84	90	71
Companhia Siderúrgica Nacional (CSN)	Brazil	<i>(e)</i> 3.81	<i>(e)</i> 3.04	91	103
Sanbao Steel	China	3.81	3.60	92	87
Yuhua Steel	China	3.79	3.48	93	92
Desheng Group	China	3.73	3.73	94	N/R
Jianbang Group	China	3.69	3.17	95	99
Mechel	Russia	3.61	3.60	96	86
Zhongyang Steel	China	3.56	3.55	97	89
Huttenwerke Krupp Mannesmann	Germany	<i>(e)</i> 3.503	<i>(e)</i> 4.39	98	76
Taishan Steel	China	3.45	3.33	99	95
Longteng Special Steel	China	3.36	3.18	100	98
Guangxi Guigang	China	3.35	2.07	101	N/R
Eastran Special Steel	China	3.24	3.03	102	N/R
Xinjin Steel	China	3.24	2.78	103	N/R
İçdaş	Turkey	3.22	3.09	104	101
Rongxin Steel	China	3.20	3.39	105	94
Luli Steel	China	3.16	2.22	106	N/R
Xiwang Special steel	China	3.13	2.50	107	N/R

e: estimated a: adjusted

N.A. not available

N/R not ranked

(1) Includes 2020 tonnage of Taiyuan Steel and Kunming Steel, and tonnage of Maanshan Steel and Chongqing Steel, both part of China Baowu Group from 2019

(2) Includes 60% AM/NS India (former Essar Steel)

(3) Includes tonnage of Serbia Iron & Steel d.o.o. Beograd and MAKSTIL A.D. in Macedonia

(4) Includes Nippon Steel Stainless Steel Corporation, Sanyo Special Steel, Ovako, 40% AM/NS India and 31.2% USIMINAS

(5) Estimated combined tonnage of Mobarrakeh Steel, Esfahan Steel, Khuzestan Steel and NISCO

Notes on company ownership and tonnage calculations:

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For worldsteel members, the data was sourced from their official tonnage declarations. For Chinese companies, the official CISA tonnage publication was used, unless especially noted. In case of more than 50% ownership, 100% of the subsidiary's tonnage is included, unless specified otherwise. In cases of 30%-50% ownership, pro-rata tonnage is included. Unless otherwise specified in the declaration, less than 30% ownership is considered a minority and therefore, not included. Figures represent ownership ending 31 December 2020.