

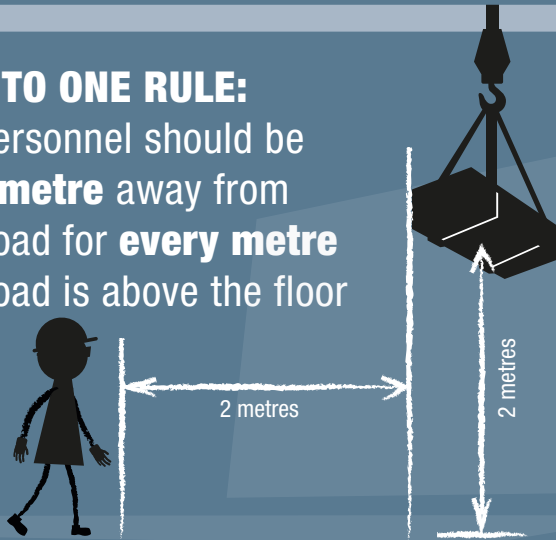


FALLING OBJECTS – CRANES

NEVER allow people to be below a suspended load at **any time!**



ONE TO ONE RULE: All personnel should be **one metre** away from the load for **every metre** the load is above the floor



Only **essential personnel** should be present during the lifting operation



Assess the risks of all lifting operations and develop standard operating procedures for all routine lifts



All crane operators must be **issued with permits** following successful completion of training



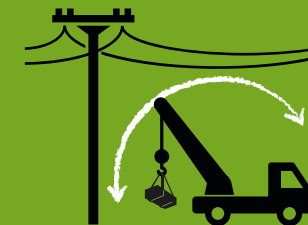
Produce and complete **regular crane maintenance schedule**

MOBILE CRANES

Always establish the weight of the load, the length of the crane boom and the angle of elevation **before operation**



Establish **minimum clearing distances** from obstructions such as power lines



Never move a mobile crane with a **suspended load**

